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D206-628-036
Job Sheet 192011



008715

Part No: D206-628-036

Job Qty: 1 pcs

Part Name: Crew Step RH - High Gear 407



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 3/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 14459

Note: DWG REV G SHEET 19 IPP REV:A 11.08.08 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/27/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	3/27/19	0.00 0.00		QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	DAS 69 9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	3/27/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS 21 9-89
135 DC - 1 - B4B	1 pcs	3/27/19	0.00 0.00		DC - 1 - B4B	DAS 21 9-89
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	3/27/19	0.00 0.00		QC 21 - FG - 21	DAS 21 9-89
					QC 21 - FG - 70	
Part Op 110 - Pick Kit						DAS 21 9-89
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
130 - Identify and pack for shipping as per PPP D206-628-036 Location : FG121						
135 - Document Control - Photocopy blue file and type labels as per PPP D206-628-036 CHG 001						
140 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5109960
AN4-15A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5139436
D2731-3RG	Mounting Lug	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5166373
D3394-1RG	Lug	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5165437
D4308-042	Step, RH Crew	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5144802
D4309-1	Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5137504
MS21042-4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5089336
NAS1149D0463J	Washer	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5150216

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-12A	4	165	0
	AN4-15A	2	346	0
	D2731-3RG	2	32	0
	D3394-1RG	2	0	0
	D4308-042	1	0	0
	D4309-1	2	15	0
	MS21042-4	6	138	0
	NAS1149D0463J	6	6,958	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					